



ENGINEERING, INC.
52965 FREDERIC DRIVE
ELKHART, IN 46514

Replacement of Flat Glass w/ Velcro

Picture shown is for the GLS601, but will work for any flat glass with velcro

Tools/Material Needed: Putty Knife, Wire Cutter, Crimpers, Wire Stripper, Silicone

- 1. Push flat glass to the left or right side. You should see an aluminum plate mounted to the back of the flat glass with the velcro in between.**
- 2. Place putty knife in between the two strip of velcro. Work the putty knife up and down to release the velcro. There are two dabs of silicone used to re-inforce the velcro. Work the putty knife through the silicone. Once you have worked through the silicone, the flat glass will begin to lift off the aluminum plate.**



- 3. If the glass is heated, disconnect the two heat wires. At this point, you will be able to remove the flat glass. Clean dried silicone off the aluminum plate.**
- 4. If the glass has heat, re-connect the two heat wires. Re-apply silicone. Place glass onto plate, being sure to line up the velcro strips. *If the glass is heated, be sure the wires do not fall in between the strips of velcro.***
- 5. Press firmly on the glass and move the glass left/right and up/down to ensure a firm seal on the velcro and silicone.**