

Instructions for Anti-Vibe Flat Glass Replacement Kit

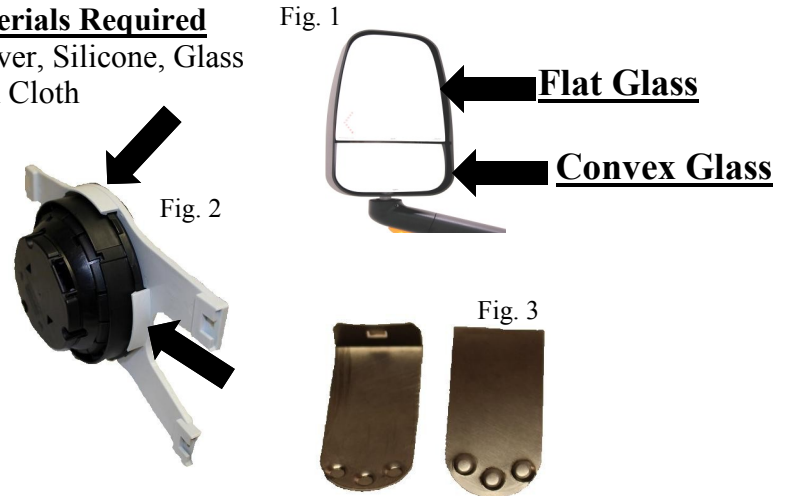
*****Note:** Instructions are the same for both the full face and split glass set-ups.***

Tools and Materials Required
Straight Screwdriver, Silicone, Glass Cleaner, Clean Cloth

Instructions

Step 1: Removing Old Flat Glass Assembly

A: Tilt flat glass all the way to one side or remove convex (if applicable) glass to expose snap ring tabs. Use flathead screwdriver to unlock the 3 large tabs of the snap mechanism (See Fig. 2). Disconnect heat wires and remove the assembly.



Step 2: Installing New Flat Glass Assembly

A: Lock in the 4 spring clips (Fig. 3) to the 4 snap ring wings.

B: Using the small tab on the snap ring for alignment (Fig. 4a-4b), lock the snap ring on the motor by pressing the ring firmly and clicking all 4 tabs.

C: Clean the back of the new flat glass thoroughly making certain there is no debris or residue which could impede the adhesion of the snap on ring to the glass. *Note: Please make sure the glass is dry before performing **Part E**.*

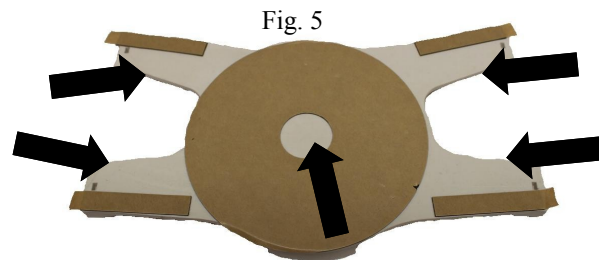
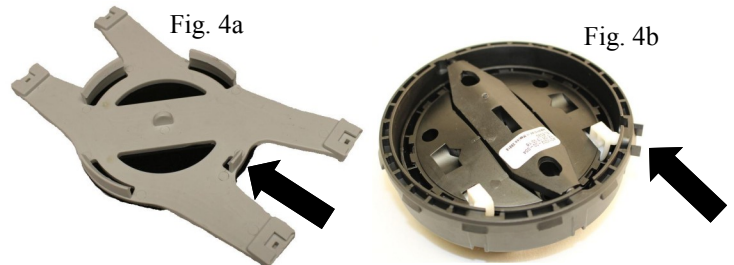
D: Pull protective cover from double faced tape located on the snap ring. At this time, apply a small dab of silicone to the center of the snap on ring and a small line along each wing of the snap ring (Fig. 5).

E: Reconnect the heat wires (if applicable), then take the flat glass and center it on top of the snap on ring in the mirror head.

F: Once new flat glass is centered, rub the glass directly over the motor to ensure a good adhesion.

G: Tilt the glass all the way up to expose the bottom 2 wings. Using the flathead screwdriver, carefully apply pressure up from the under the wing. With your other hand, gently apply pressure down on the glass over that wing and hold for 5-10 seconds (Fig. 6). Repeat for the other 3 wings to ensure good adhesion of tape and silicone for the entire surface.

H: Wipe mirror clean. Ramco recommends letting the tape cure to the glass for 24 hours or more before use.



For Further Assistance Please Call Customer Service at *Ramco Engineering*

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